



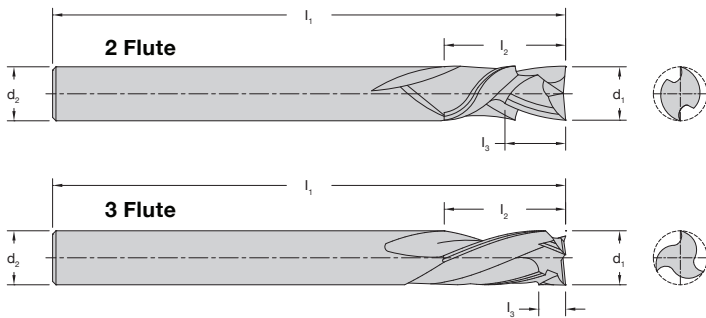
Special Offer on the
NEW Ultra Marathon Series
BUY 3 GET 1 FREE of equal or lesser value

Order via your local distributor and reference **promo code: UMC2026**
Promotion valid from 08-25-2026 thru 12-31-2026

Ultra Marathon Series Promotion



The Ultra Marathon Compression is the newest addition to compression offering. The optimized geometry and the newly formulated Ultra Marathon coating extends tool life by protecting the cutting edge. The Ultra Marathon compression is used for machining laminated and composite wood products.



60-100UMC Series Two & Three flute Ultra Marathon Compression Product Offering

Part #	Cutting Diameter	LOC	Upcut LOC	Shank Diameter	Overall Length	Flutes
60-113UMC	1/4	7/8	0.188	1/4	2 1/2	2
60-123UMC	3/8	7/8	0.200	3/8	3	2
60-124UMC	3/8	1 1/8	0.406	1/2	3	2
60-163UMC	1/2	7/8	0.200	1/2	3	2
60-169UMC	1/2	1 1/8	0.562	1/2	3	2
60-171UMC	1/2	1 3/8	0.625	1/2	3 1/2	2
60-173UMC	1/2	1 3/8	0.200	1/2	3 1/2	2
60-172UMC	1/2	1 5/8	0.750	1/2	4	2
60-126UMC	3/8	7/8	0.200	3/8	3	3
60-176UMC	1/2	7/8	0.200	1/2	3	3
60-177UMC	1/2	1 3/8	0.200	1/2	3 1/2	3
60-175UMC	1/2	1 5/8	0.750	1/2	3 1/2	3

60-100UMC Series Two & Three flute Ultra Marathon Compression Product Offering - Metric

Part #	Cutting Diameter	LOC	Upcut LOC	Shank Diameter	Overall Length	Flutes
60-143UMC	6	28	4	6	64	2
60-153UMC	8	22	4	8	64	2
60-144UMC	8	28	4	8	64	2
60-155UMC	10	22	4	10	76	2
60-145UMC	10	30	4	10	76	2
60-156UMC	12	28	6	12	76	2
60-146UMC	12	35	6	12	76	2

Cutting Data Recommendations

Recommended Chip Load per Tooth by Cutting Diameter (in)																						
Series	Cut	1/16	3/32	1/8	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1 1/8	1 1/4	1 1/2	1 3/4	2
60-100UMC	1 x D							.018-.020		.019 -.021		.021-.023										